

THE LEADING SOFTWARE FOR SIGN MAKING





FLEXIFAMILY 10 SET A NEW INDUSTRY STANDARD

with robust new features geared toward maximizing production. Flexi excels as a one-stop software solution for sign makers with a wealth of industry-specific design tools, thousands of drivers for cutters, printers and hybrids, all wrapped in an intuitive, easy-to-use interface. FlexiFAMILY 10 is the leading software for sign making!



DesignCentral is the heart of Flexi's interactive menu system

Gradients, fills and strokes are defined with ease through Flexi's Fill/Stroke Editor

POWERFUL AND INTUITIVE FEATURES

SO Diffusion

Easily navigate

between objects.

groups and layers

with DesignEditor.

SAi's newest dithering technology eliminates banding to produce the smoothest gradients and most vibrant, accurate output of any other diffusion method. Processing speeds are highly competitive. SO Diffusion is nearly as fast as FMXpress while yielding higher quality output.

Multiple Contour Cut Paths

Create multiple contour paths, customize your own contour path style, and assign different colors to each path. You can also adjust different settings for each contour in the Contour tab of the RIP & Print dialog.

Send to VersaWorks™

Flexi 10 seamlessly integrates with VersaWorks to boost your productivity! It's a snap to send your design from Flexi directly into your VersaWorks jobs queue. Easily create a device setup and send to VersaWorks.

Nestina

True Shape Nesting gives you the ability to automatically arrange different geometrical shapes together in order to use the least amount of material possible. True Job Nesting allows you to nest multiple print jobs within Production manager. Both features save you time and money, and both are inherent features in Flexi 10.

Color Profiling

With Flexi 10 you get consistent control of color and you save yourself time and energy, not to mention wasted paper and ink. Harness the power of Flexi's open architecture which allows you to use many different devices including the X-Rite® i1Pro spectrophotometer. Make profiles, not mistakes with Flexi 10.

Compatibility

From the latest and greatest print drivers, to legacy cutter drivers, Flexi 10 has your back with over 2,100 drivers to run just about any cutter or printer on the planet. In addition Flexi 10 has thousands of ICC profiles built in, giving you the best print quality available in the least amount of time. Whether you are running a state of the art sign shop, or simply cutting stickers on an old plotter, Flexi 10 is the software for you!

Versatility

The Flexi 10 FAMILY offers a full line of 5 different products for professional sign making. Whether you are looking for a simple package for text layout and vinyl cutting, high production features with cutting and printing tools or something in between, SAi has a software solution for you.



NEW FEATURES IN FLEXI 10



Ink Estimation

Eliminate the guesswork of job costing, with the exciting new lnk Estimation tool in Flexi 10. Estimate how much ink each print job will use to help calculate the true cost of every print job. Even the most seasoned print shops will find this feature to be an incredibly useful tool. Gain a better understanding of your production and make more informed decisions about upcoming expenses, incoming jobs and daily workflow with the lnk Estimation tool.



Send to Sign Tracker

Send a thumbnail of each print job from Flexi directly to Sign Tracker, SAi's business management software. Now you have a visual proof for every invoice you generate.



Bad Wrap™ Support

Design a vehicle wrap using Bad Wrap templates without having to switch software! Flexi 10 now supports designing in layers for fullsized Bad Wrap templates.



Smooth Shadow

This new advanced shadow feature is one of the most requested features by Flexi users. Smooth Shadow allows you to apply transparency effects to shadows for smoother and softer edges, taking your design work to a whole new level.



Advanced PDF Support

This feature is sure to save sign shop owners hours of headache! New in Flexi 10, a link option has been added to the import dialog for Adobe® PDF files. Linking the PDF file will ensure that the proper colors are used from the original file. Text and objects can be added and the Make Transparent Tool and Contour Cut effect can be applied. Flexi will apply these actions while keeping the original colors, blends and transparencies intact.



Contour Cut Nesting in Production Manager

Now you can nest contour cut jobs right in Production Manager. Add jobs with multiple contour paths from 3rd party applications directly into Production Manager and eliminate the extra steps. This is just one of the many ways Flexi 10 is increasing your productivity.



Unlimited Split Lines

Add, delete, and move split lines for maximum flexibility. Place split lines anywhere-in between letters, beside lines of text, even place multiple lines across large objects. Plus, delete discreet lines in small spaces. This feature makes weeding easy, accurate, and effortless.



PlusPRINT

If you are thinking about buying a large-format printer to add to your product offerings, this option is for you. PlusPRINT can be added to FlexiSIGN or FlexiEXPERT products and will give you the ability to print to any of Flexi's hundreds of printer drivers. Just another way that Flexi 10 will help grow your sign business.



Vinyl Color Nesting

When a vinyl-cutting job calls for more than one color, Flexi 10 will nest each color separately. This maximizes media savings and minimizes production time.





TOP FEATURES

I IGNI IU	FlexiSIGN-PRO	FlexiEXPERT	FlexiSIGN	FlexiLETTER	FlexiDESIGNER
DesignCentral Interactive Window	\checkmark	\checkmark	\checkmark	\checkmark	\checkmark
DesignEditor Interactive Window	\checkmark	\checkmark	\checkmark		\checkmark
Fill / Stroke Interactive Window	\checkmark	\checkmark	\checkmark	\checkmark	\checkmark
Workspace Profiles	\checkmark	\checkmark	\checkmark	\checkmark	\checkmark
Import & Export Standard File Formats	\checkmark	\checkmark	\checkmark	\checkmark	\checkmark
SO Diffusion	\checkmark	PlusPRINT	PlusPRINT		
Ink Estimation	NEW	PlusPRINT	PlusPRINT		
True Shape Nesting	\checkmark	Optional	Optional	Optional	Optional
Send To EnRoute	\checkmark	\checkmark	\checkmark	\checkmark	\checkmark
TrueType and Type 1 Font Support	\checkmark	\checkmark	\checkmark	\checkmark	\checkmark
AutoTrace Vectorization	\checkmark	\checkmark	\checkmark		\checkmark
ColorTrace Vectorization	\checkmark	\checkmark			\checkmark
The Bad Wrap Support	NEW				
Customizable Split Lines	IMPROVED	IMPROVED	IMPROVED	IMPROVED	IMPROVED
Job Estimation with Estimation Editor	\checkmark	\checkmark			\checkmark
Templates with Template Editor	\checkmark	\checkmark			\checkmark
Individual Nesting per Vinyl Color	NEW	NEW	NEW	NEW	NEW
Graphic / Text Styles	\checkmark	\checkmark	\checkmark		
Gradients - Spot Color, RGB, CMYK	\checkmark	\checkmark	\checkmark		\checkmark
Smooth Shadows	NEW	NEW	NEW	NEW	NEW
Underbase / Finisher	\checkmark				\checkmark
Adobe® Plug In Filter Support	\checkmark				\checkmark
Smooth Screen Display	\checkmark	\checkmark	\checkmark	\checkmark	\checkmark
Mask/Unmask	\checkmark	\checkmark	\checkmark	\checkmark	\checkmark
ICC Profile Creation	\checkmark				
Utilize 3rd Party Output Profiles	\checkmark	PlusPRINT	PlusPRINT		
Select by Attribute	\checkmark	\checkmark	\checkmark	\checkmark	\checkmark
Desktop Printing Output	\checkmark	\checkmark	\checkmark	\checkmark	\checkmark
Cutting Output	\checkmark	\checkmark	\checkmark	\checkmark	
PlusPRINT		Optional	Optional		
Nest Contour Jobs in Production Manager	NEW	Optional	Optional		

FLEXI 10 FAMILY OF PRODUCTS

FlexiSIGN-PRO™ The SAi flagship product offers the total solution for any sign making business. With ICC profile support and built-in direct drivers, FlexiSIGN-PRO offers a complete

FlexiEXPERT™ The package for the professional sign maker who requires advanced vinyl cutting and bitmap editing tools, without color-printing output. FlexiEXPERT includes full design, text serialization and color tracing features, as well as job estimating for accurate project management and design templates for faster production.

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FlexiSIGN™ The mid-level Sign Making package provides exceptional tools to produce high-quality signage without a large initial investment. In addition to design, vinyl cutting, scanning and tracing capabilities, FlexiSIGN also includes Job Statistics and Text Styles for enhanced performance.

FlexiLETTER™ The entry-level layout and cutting package features file import/export, full text manipulation and direct drivers

FlexiDESIGNER™ The design program you can use as a second, design-only station. Get all the design, layout and image editing features of FlexiSIGN-PRO, as well as file preparation for output on another Flexi Family station, without the full price investment.

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	Flexi	Flexi	Flexi	Flexi	Flexi
	SIGN-PRO	EXPERT	SIGN	LETTER	DESIGNER
Contour	•	•	•	•	•
Underbase	•	PlusPrint	PlusPrint		•
Finisher	•	PlusPrint	PlusPrint		•
Distort	•	•	•	•	•
Shadow	•	•	•	•	•
Smooth Shadow	•	•	•	•	•
Color Trapping	•	•	•		•
Blend	•	•			•
Profile Fill	Optional	Optional	Optional	Optional	
Hatch Fill	Optional	Optional	Optional	Optional	
Island Fill	Optional	Optional	Optional	Optional	
Hole Fill	Optional	Optional	Optional	Optional	
Clear Effect	•	•	•	•	•
Separate Effect	•	•	•	•	•
Select Within an Effect	•	•	•	•	•
Tracing/Paths					
TWAIN Scanning	•	•	•		•
Autotrace	•	•	•		•
ColorTrace	•	•			•
Centerline Trace	•	•	•		•
PictureCut	•	•	•		•
Bezier path tool	•	•	•	•	•
Casmate style tracing	•	•	•		•
Freehand Drawing Tool	•	•	•	•	•
Point Selector tool	•	•	•	•	•
Path Editing tools	•	•	•	•	•
Bitmaps					
Adobe Plug in Filter Support	•				•
Reduce Noise Filter	•				•
Blur Filter	•				•
Sharpen Filter	•				•
Levels Filter	•				•
Color Balance Filter	•				•
Brightness/Contrast Filter	•				•
Create Bitmap	•	•			•
Resample Bitmap	•				•
Rasterize	•	•	•		•
Colormode	•	•	•		•
Color Bitmap Editing Tools	•	•			•



Feature List

	Flexi SIGN-PRO	Flexi EXPERT	Flexi SIGN	Flexi LETTER	Flexi DESIGNER
Design					
DesignCentral	•	•	•	•	•
Workspace Profiles	•	•	•	•	•
Job Info/Statistics	•	•	•	•	•
Find File	•	•	•	•	•
Snapping Commands	•	•	•	•	•
Measure Tool	•	•	•	•	•
Import Standard File Formats	•	•	•	•	•
PostScript/EPS Import	•	•	•	•	•
Adobe PDF export	•	•	•	•	•
PDF Link	•	•	•	•	•
Badwrap support	•				
SignTracker Connection	•	•	•	•	•
Export Standard File Formats	•	•	•	•	•
Flexi 5/6 Import/Export	•	•	•	•	•
Casmate Import/Export	•	•	•	•	•
Inspire Import/Export	•	•	•	•	•
Gerber PLT Import	•	•	•	•	•
SignMate Import	•	•	•	•	•
Send to EnRoute	•	•	•	•	•
Multiple Undo/Redo	•	•	•	•	•
Tool Tips	•	•	•	•	•
Context Menus	•	•	•	•	•
Tip of the Day	•	•	•	•	•
Auto Serialize	•	•			•
Graphic Styles	•	•	•		•
Templates	•	•			•
Job Estimation	•	•			•
Undelete Items	•	•	•	•	•
# of Languages Supported	12	12	12	12	12
Draw					
Rectangle	•	•	•	•	•
Oval	•	•	•	•	•
2 and 3 point circles	•	•	•		•
Polygon	•	•	•	•	•
Starburst	•	•	•	•	•
Fan	•	•			•
Arrow	•	•			•
Advanced Border	•	•	•	•	•
Parametric Shape	•	•			•



Flexi10

	Flexi	Flexi	Flexi	Flexi	Flexi
	SIGN-PRO	EXPERT	SIGN	LETTER	DESIGNER
Dimensions/Labels	•	•	•		•
Auto Dimension	•	•	•		•
Guidelines	•	•	•	•	•
View/Select					
Show Fills	•	•	•	•	•
Show Path Direction	•	•	•	•	•
Show Tool Diameter	Optional	Optional	Optional	Optional	
Show Bitmaps	•	•	•	•	•
Zoom Tools	•	•	•	•	•
Zoom to cursor	•	•	•	•	•
Navigator View	•				•
Multiple Layers	•	•	•		•
Object Hierarchy Access	•	•	•		•
Select by Attribute	•	•	•	•	•
Select Similar Colors	•	•	•	•	•
Select Similar Objects	•	•	•	•	•
Objects					
Group/Ungroup/Ungroup all	•	•	•	•	•
Compound/Uncompound	•	•	•	•	•
Mask/Unmask	•	•	•	•	•
Lock/Unlock	•	•	•	•	•
Make Guide/Release Guide/	•	•	•	•	•
Lock Guides	•	•	•	•	•
Convert to Shape	•	•			
Convert to Outlines	•	•	•	•	•
Convert Stroke to Outlines	•	•	•	•	•
Convert Linked to Native	•	•	•	•	•
Path Direction	•	•	•	•	•
Order	•	•	•	•	•
Align	•	•	•	•	•
Distribute	•	•			•
Spacing	•	•	•	•	•
Sizing	•				•
Rotate	•	•	•	•	•
Mirror	•	•	•	•	•
Resize	•	•	•	•	•
Nest	•	•	•	•	•
True Shape Nesting	•	Optional	Optional	Optional	•
Deskew Horizontal/Deskew	•	•	•	•	•



Feature List

	Flexi SIGN-PRO	Flexi EXPERT	Flexi SIGN	Flexi LETTER	Flexi DESIGNER
Vertical	·	LXI LITI	·	•	·
Clear Transform	•	-	-	-	•
Step and Repeat	•	•		•	•
Duplicate	•		•		•
Repeat Last Command	•	•			
Text	•		•		•
Fonts on the Fly	•	•	•	•	•
Store text outlines	•	•	•	•	•
TrueType/Type 1/Flexifont/ Casfont Font Support	•	•	•	•	•
Horizontal Text	•	•	•	•	•
Vertical Text	•	•	•	•	•
Arc Text	•	•	•	•	•
Block Text	•	•	•	•	•
Path Text	•	•	•	•	•
Find/Replace	•	•	•	•	•
Check spelling	•	•	•	•	•
Change Case	•	•	•	•	
Kerning Presets	•	•	•	•	•
On Screen Kerning	•	•	•	•	•
Define Kerning	•	•	•	•	•
Break apart/Join together	•	•	•	•	
Text Spacing	•	•			•
Insert Symbol	•	•			
Text Orientation	•	•	•	•	•
Text Styles	•	•	•		•
Define new character	•	•	•		•
Barcode	•				
Grade 2 Braille	Optional	Optional	Optional	Optional	Optional
Includes Stroke Fonts	•	•	•	•	•
Effects					
Weld	•	•	•	•	•
Cut Out	•	•	•	•	•
Common	•	•	•	•	•
Fuse	•	•	•		•
Exclude Common	•	•	•	•	•
Separate Overlap	•	•			•
Lens	•				•
Stripe	•	•	•		•
Outline/Inline	•	•	•	•	•



Flexi10

	Flexi	Flexi	Flexi	Flexi	Flexi
	SIGN-PRO	EXPERT	SIGN	LETTER	DESIGNER
Bitmap Marquee	•	•	•		•
Bitmap Lasso	•				•
Bitmap Magic Wand	•	•			•
Bitmap Move	•	•	•		•
Bitmap Eraser	•	•	•		•
Bitmap Paintbrush	•				•
Bitmap Pencil	•	•	black & white		•
Bitmap Fill	•	•	black & white		•
Bitmap Crop	•	•			•
Bitmap Stamp	•				•
Transparent Bitmaps	•	•	•		•
Color					
Color Mixer	•	•	•	•	•
Fill/Stroke Editor	•	•	•	•	•
RGB Support	•	•	•	•	•
CMYK Support	•	•	•	•	•
LAB Support	•	•	•	•	•
HSB Support	•	•	•	•	•
Spot Color Support	•	•	•	•	•
Spot Color Shade Percentage	•	•	•	•	•
Eyedropper	•	•	•		•
Vinyl Color Libraries	•	•	•	•	•
Pantone Color Libraries	•	•	•	•	•
Find Closest Matching Color	•	•	•	•	•
Soft Preview	•				•
Measure Color with Colorimeter	•				•
View Filter	•	•	•	•	•
Gradients	•	•	•		•
Patterns	•	•			•
Modify Color Libraries	•				•
Create Duotone Swatches	•				•
Create CMYK Swatches	•				•
Create Palette Swatches	•	•	•	•	•
Production Manager					
Receive Jobs from Local Computer	•	•	•	•	
Receive Jobs from a network computer	•	•	•	•	
Cutter Drivers	AII	AII	AII	AII	0
Printer Drivers	All	PlusPrint	PlusPrint	0	0



Feature List

	Flexi SIGN-PRO	Flexi EXPERT	Flexi SIGN	Flexi LETTER	Flexi DESIGNER
Cut/Plot					
Vinyl Cutting	•	•	•	•	
Fill Plot	•	•	•	•	
Registration Marks	•	•	•	•	
Interactive Cutter Control	•	•	•	•	
Auto-weld	•	•	•	•	
Auto-trap	•	•	•	•	
Poll Size	•	•	•	•	
Weedlines	•	•	•	•	
Cut by color	•	•	•	•	
Color Nesting	•	•	•	•	•
Manual Split Lines	•	•	•	•	•
Overcut	•	•	•	•	
Engrave					
Tool Library	Optional	Optional	Optional	Optional	
Path Edit Fills	Optional	Optional	Optional	Optional	
Select Interactive Point	Optional	Optional	Optional	Optional	
Wide Plate / Long Plate	Optional	Optional	Optional	Optional	
Automatic profile between copies	Optional	Optional	Optional	Optional	
Specify Machine End Position	Optional	Optional	Optional	Optional	
Desktop Printing					
Desktop Printing - Scale to page	•	•	•	•	•
Desktop Printing - Tile large jobs	•	•	•	•	•
Supported File Formats					
in Production Manager					
Adobe Acrobat PDF	•	PlusPrint	PlusPrint		
AutoCAD 14 DWG/DXF	•	PlusPrint	PlusPrint		
HPGL/2	•	PlusPrint	PlusPrint		
JPEG	•	PlusPrint	PlusPrint		
Kodak Photo-CD	•	PlusPrint	PlusPrint		
PostScript	•	PlusPrint	PlusPrint		
TIFF	•	PlusPrint	PlusPrint		
ВМР	•	PlusPrint	PlusPrint		
DCS	•				
Photoshop PSD	•	PlusPrint	PlusPrint		
Flexi (.FS), PhotoPRINT (.PD)	•	PlusPrint	PlusPrint		
Production Queue					



Flexi10

	Flexi	Flexi	Flexi	Flexi	Flexi
	SIGN-PRO	EXPERT	SIGN	LETTER	DESIGNER
Number of setups	50	50	50	50	0
Make Setup Active/Inactive	•	•	•	•	
Move Job to Another Queue	•	•	•	•	
Hold or Delete Job after Sending	•	•	•	•	
Archive Job after Sending	•	•	•	•	
Number of Output Threads	2	2	2	2	0
Manual Job Sorting	•	•	•	•	
Job Control					
Multiple contour cut in PM	•	PlusPrint	PlusPrint		
Nest contour cut jobs	•				
Automatic Tiling	•	•	•	•	
Manual Tiling	•	•	•	•	
Automatic Tile Flip	•				
Settable Tile Overlap	•	•	•	•	
Number of Copies/Copy		_			
Spacing	•	•	•	•	
Mirror	•	•	•	•	
Rotate in 90deg Increments	•	•	•	•	
Scale to Size	•	•	•	•	
Scale by Percentage	•	•	•	•	
Non Proportional Scaling	•	•	•	•	
Fit to Media	•	•	•	•	
Zoom to Preview	•	•	•	•	
Comments	•	•	•	•	
Labels	•				
Crop Marks	•	PlusPrint	PlusPrint		
Registration Marks	•	PlusPrint	PlusPrint		
Overlap alignment marks	•	PlusPrint	PlusPrint		
Solvent marks (color bands)	•				
Settable Printer Resolution (DPI)	•	PlusPrint	PlusPrint		
Presets - save, load, import, export	•	PlusPrint	PlusPrint		
Dual Roll Support	•	PlusPrint	PlusPrint		
Repeat Job	•	PlusPrint	PlusPrint		
Edit With other applications	•	PlusPrint	PlusPrint		
Break Apart multi-image jobs	•	PlusPrint	PlusPrint		
Output Ports					
Output to LPT Port	•	•	•	•	
Output to Network Port (TCP/IP)	•	•	•	•	
Output to SCSI Port	•	PlusPrint	PlusPrint		



Feature List

	Flexi SIGN-PRO	Flexi EXPERT	Flexi SIGN	Flexi LETTER	Flexi DESIGNER
Output to Firewire Port	•	PlusPrint	PlusPrint		
Output to File	•	•	•	•	
RIP					
PlusPrint		Optional	Optional		
RIP and Print Simultaneously	•	PlusPrint	PlusPrint		
RIP without Printing	•	PlusPrint	PlusPrint		
RIP Multiple Jobs at Once	•	PlusPrint	PlusPrint		
RIP on local station	•	PlusPrint	PlusPrint		
RIP on remote station	•				
Contour Cutting on a hybrid	•	PlusPrint	PlusPrint		
Contour Cutting on a vinyl cutter	•	PlusPrint	PlusPrint		
True Adobe PostScript 3 RIP	•	PlusPrint	PlusPrint		
Print as CMYK Separations	•	PlusPrint	PlusPrint		
Print as Spot Separations	•	PlusPrint	PlusPrint		
Bitmap Rendering Intent	•	PlusPrint	PlusPrint		
Vector Rendering Intent	•	PlusPrint	PlusPrint		
Text Rendering Intent	•	PlusPrint	PlusPrint		
Gradient Rendering Intent	•	PlusPrint	PlusPrint		
Japanese/Korean Font Downloading	•	PlusPrint	PlusPrint		
HTML based RIP log	•	PlusPrint	PlusPrint		
Smooth PostScript Gradients	•	PlusPrint	PlusPrint		
Diffusions					
KF Diffusion	•	PlusPrint	PlusPrint		
Error Diffusion	•	PlusPrint	PlusPrint		
Random Diffusion	•	PlusPrint	PlusPrint		
FMXPress Diffusion	•	PlusPrint	PlusPrint		
LX Diffusion	•	PlusPrint	PlusPrint		
Angled Screen Diffusion	•	PlusPrint	PlusPrint		
Super Cell Halftoning	•	PlusPrint	PlusPrint		
SO Diffusion	•	PlusPrint	PlusPrint		
Color Management					
Spot color mapping	•				
Pantone® color mapping	•				
Object Color Control	•				
Raster / Vector Recognition	•				
Linearization File	•				
Color Profiling Module	•	Optional	Optional		
Grayscale RIP	•	PlusPrint	PlusPrint		



Flexi10

	Flori	Flexi	Flavi	Flow	Flexi
	Flexi	1 1020	Flexi	Flexi	1 10/11
	SIGN-PRO	EXPERT	SIGN	LETTER	DESIGNER
Support for Light Colors (Lk, Lm, Lc,)	•	PlusPrint	PlusPrint		
Support for Medium Colors (Mk, Mm, Mc,)	•	PlusPrint	PlusPrint		
Support for Hexachrome Colors (Or, Gr, R, B,)	•	PlusPrint	PlusPrint		
Variable Dot RIP	•	PlusPrint	PlusPrint		
Includes ICC Color Profiles	•	PlusPrint	PlusPrint		
Embedded ICC support	•	PlusPrint	PlusPrint		
Linked ICC support	•	PlusPrint	PlusPrint		
3rd Party ICC Support	•	PlusPrint	PlusPrint		
Export ICCs using Standard Tags	•	PlusPrint	PlusPrint		
Settable ICC Input Profile	•	PlusPrint	PlusPrint		
Settable ICC Output Profile	•	PlusPrint	PlusPrint		
Color Adjustment Curves	•	PlusPrint	PlusPrint		
Pure Hue Preservation	•	PlusPrint	PlusPrint		
Vivideness Control	•	PlusPrint	PlusPrint		
Ink Split Control	•	PlusPrint	PlusPrint		
Simulation Profile	•				
Ink Estimation	•	PlusPrint	PlusPrint		
Other Production					
Manager Features					
Variations	•	PlusPrint	PlusPrint		
Output Validation on HPZ	•	PlusPrint	PlusPrint		