

	PRODUCT INFORMATION	Mod. R&S. 05/1 Pag. 1/1 Last Updating: 04/13
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COLORPRINT®

Description

PVC heat seal material with polyester backing, created for inkjet digital printing & cutting systems with solvent, eco solvent or thermoresin based inks. The material grants a high covering power on dark fabrics.

Average thickness: 170 micron.

Basic information

Due to the many different base materials available on the market, the following heat transfer instructions are given as guideline only:

Plotter settings (eg. with ROLAND VP-300 plotter)

Blade: new at 50° **Minimum required pressure:** 70 gf

Transfer setup

Temperature: 150°C **Time:** 15" **Pressure:** medium (3÷4 bar)

Application instructions

- 1) Print and cut the material
- 2) Let the print dry at least 12 hours before rolling up, overlaying or heat transferring the material
- 3) Weed the exceeding material
- 4) Remove the print from the polyester backing using Siser's T.T.D. (adhesive, transparent and resistant to high temperatures)
- 5) Heat apply
- 6) Remove the application tape warm (should you use other application tapes, follow the manufacturer's instructions)

Suitable textiles

Cotton, polyester and blends of these materials (not suited for treated and dye sublimation fabrics)

Washing instructions

(wait 24h after the heat transfer) 50°C max. – inside out – do not use bleach or other aggressive chemical agents

Dry clean: no **Tumble dry:** not recommended

N.B. : all information given in this sheet are based on our experience

We recommend to always perform a test before starting standard production

The product meets the Italian and EU regulations relating to its proper use, and to the (EU) regulation n. 1907/2006/EU **REACH** (Registration, Evaluation, Authorization and Restriction of Chemical substance).

This document can be subject to variations. Updated versions are available on our website www.siser.it.
For further information, please contact our Sales Office. Thank you.

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