



# **ASLAN S 380**

# The stencil film for textile surfaces

This self-adhesive film is ideal to stencil works for laquering on uncoated textile survaces such as awnings, canvar, advertising banners and other commercially used textile coverings.

The high power of the adhesive enables the creation of sharp contours with an airbrush. ASLAN S 380 has a high solvent consistency and is therefore resident to aggressive paints.

ASLAN S 380 is ideal for the use in computerised cutting of letterings, logos and shapes.

For any further information please contact our technical advisory service:

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# CONSTRUCTION

face-film: special PP

thickness: ~ 80 µm

**adhesive:** acrytic pressure adhesive square quantity: ~ 35 g/m²

release liner: silicone cardboard square weight: ~ 140 g/m²

#### **CHARACTERISTICS**

adhesive strength: immediately  $\sim 10 \text{ N/}25 \text{ mm}$  (ASTMD-903) after 1 week  $\sim 17.5 \text{ N/}25 \text{ mm}$ 

dimensional stability: 2 hours with 70° C on acrylic glass no longitudal or lateral contraction

tensile strength: DIN 53 455 longitudal: ~ 150 %

lateral: ~ 170 %

**combustibility:** Stuck on aluminium, the film is self-extinguishing.

temperature: application temperature: min. 15°C

service temperature range: -30 °C up to +80 °C

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# **PROCESSING**

**application:** Dry application only. Humidity, longer application processes and high temperatures increase

the adhesive strength.

For the application of letterings etc. we recommend our ASLAN application tapes

respectively the ASLAN TMO.

**storage life:** Before application the films can be stored for minimum 3 years from date of production.

The film must be stored at room temperature (15-25 °C) and a relativ humidity of the air of 50-60%. To avoid pressure points appearing on the roll surface, we recommend the rolls be

stored either vertical standing or for this purpose designed 'hanging' racks.

state: 11|2008

All technical data and advice is based on our experience and measured testing that we believe to be reliable. It remains the customer's responsibility to test our products suitability for the purpose intended.

The quality of our products is regularly examined, upgraded and developed. We reserve the right, without prior notice, to adjust, upgrade and improve the chemical structures or physical characteristics of their products in accordance with their latest knowledge.

ASLAN, Schwarz GmbH & Co. KG

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